

**UPM Raflatac Technical Information**

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<b>Product</b>	<b>ACRYLATE WHITE UD TC / RC18 / HD 70</b>
Sales Code	FXH/RC18/28
EAN	6415788261095
Product use	Product designed for security labeling applications when tamper-evident features are required. With its brittle face material characteristics, this white product, is difficult to remove in one piece without visible evidence of the tampering, once adhered.

**Typical technical values**

<b>Face</b>	<b>ACRYLATE WHITE UD TC</b>			
Product	A white, top coated, satin finish, acrylate film with low elongation at break.			
Substance	70	g/m <sup>2</sup>	ISO 536	
Caliper	51	µm	ISO 534	
Tensile strength MD	67	MPa	ISO 527/3	
Elongation at break MD	6	%	ISO 527	max.
Printability	Suitable for UV flexo, UV screen and UV letterpress; other methods should be tested.			

<b>Adhesive</b>	<b>RC18</b>			
Type	Strong permanent			
Composition	UV-acrylic			
Tack	20	N/25mm	FTM 9	(on glass)
Peel 180°	23	N/25mm	FTM 1	(on glass)

<b>Backing</b>	<b>HD70</b>			
Product	A white transparent glassine backing paper.			
Substance	62	g/m <sup>2</sup>	ISO 536	
Caliper	54	µm	ISO 534	
Tensile strength MD	7	kN/m	ISO 1924	
Tensile strength CD	2,7	kN/m	ISO 1924	
Transparency	48	%	DIN 53147	

<b>Performance</b>	
Total caliper	130
Minimum labelling temperature	5 °C
Service temperature	-20 °C to 100 °C
Shelf life	From date of manufacture: 12 months, under FINAT defined storage conditions (+20-25°C and RH 40-50%). Prolonged storage at higher temperatures and/or humidity levels will shorten the shelf life.

<b>Information</b>	
Product Information	It takes from several hours to days for the adhesive to develop its full tamper evident functionality.

Additional info

Label corners should have a larger radius than normal (minimum 3mm). Matrix removal should take place directly after die-cutting to prevent adhesive "flowing" back, using large diameter roller, not a blade. Experience shows that higher machine speeds (compared to PVC White UD) are possible, with 3mm label gaps and 5mm radius corners. In general this product is suitable for manual and automatic dispensing. We recommend to validate the functionality under original conditions. The face destruction when an attempt to remove the label is made, requires a specific adhesion to the substrate and is typically of a tearing type. To assist the tearing of the face film when applied to polar surfaces, security slits should be added. We recommend considering all parameters that can influence the adhesion, namely substrate, temperature, application pressure and dwelling time.

Disclaimer

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